

Minutes 1

Date: 6/20/18

Venue: GJ Design Suite

Time: 12:30

I. Product Requirements Document:

Make the objective be the outcome of your project, not just the completion of this document (probably something similar to the problem statement)

Dramatically expand references. Include the wiki site of the last team, various user manuals, and references from class.

Towards the front of the document, include a map/layout of the current cell for reference throughout.

Add Denso specific terminology related to programming the controller as well as the pendant.

On what the device should do... include some of the specifics about different part manipulations/modifications (i.e. material handling, fastener insertion/removal, optical scanning, acceptance of mixed load of parts, final storage by part type).

Take a look at UL (and Boeing company) recommendations for collaboration between robots and humans. There are probably some principles about safety that we need to follow. Ankit may have addressed some of these.

On the reliability side include something about collision avoidance.

II. Interview Questions:

Objective is to integrate two arms in a mini assembly line, illustrating supervisory control

Freedom to change anything from previous projects

Budget of about 1000 dollars

If we use a screwdriver, consider Arduino intervention

Look up: FANUC, DENSO, KUKA, small manufacturing lines

Use the controller to manually get coordinates

Should design different tools to utilize during process

Minutes 2

Date: 6/27/18

Venue: GJ Design Suite

Time: 12:30

I. Product Requirements Document

Elaborate more on objective

Explain what the references are/why they are important

Input more acronyms for the project

Include a spot to explain some of the code used

User-Interface (4.1) vs User-Interface (7.2)

Reliability Requirements (5.7) – Emergency Stop

II. Design Ideas

Idea of Lego/Duplo/Mega Blocks assembly

Build or research products for pushing pieces together

Potentially stacking cups – one robot does one row, the other does next, etc.

III. Gantt Chart

Should have a “lead” for each sub-project

IV. SEL Inspiration

One arm pushed buttons, maybe we are thinking too complex

Screw station seemed to detract from the goal of the project

Minutes 3

Date: 7/3/18

Venue: GJ Design Suite

Time: 12:30

I. Product Requirements Document

Missing from Document:

Process Description

Fixtures to be Designed

Software Operations

Include Goals of the project in object

II. Design Idea

Process essentially:

Incoming Parts queue...Sort by type of part after scanned...loops until all parts are sorted...Pick and Place Bottoms from sorted parts...Pick and Place Tops onto Bottoms...Pusher tool assembles pieces...Pick and Place Assembly into Finished Parts Location.

Use two parts: Male and Female

III. Design Validation Plan

Finish Product Requirements, then look into this more

IV. WikiPage

Include Minutes/Agendas, Team Contract, PRD, Schedule, Budget at bottom

Process Learning

What goals of project are

How this project will benefit future

V. Portfolio

Send layout via email by Monday